

Certificate of shape stability

1. Ref. transp. packaging unit:	Wienerberger 1140x1140 POT Tile44 660pcs	
2. Ref. measuring report:	Wienerberger nv	- 20190624001
3. Company:	Wienerberger nv	
4. Performed test:	Acceleration test according to: Be RD of April 27th 2007, EUMOS 40509,	
5. Date:	24/06/2019	EN12195-1:2010

6. Description of the tested transport packaging unit

Description:

A wooden 1140x1140 pallet containing 3 layers of tiles. Every layer contains 5 rows of 44 tiles. There is one horizontal strap per row. In between the layers and rows there is paper.

Primary packaging: /

Secondary packaging: /

Tertiary packaging: Stretch film: Stretch hood: Shrink hood: Straps:

Add transport packaging: Paper 9mm straps

Anti slip up the pallet:

Anti slip up on layer(s):

Stacking pattern: Interlocked

Pallet type: 1140x1140 # Layers: 3

Height [mm]: 1065 Weight[kg]: 1300

Length - LP [mm]: 1140

Width - BP [mm]: 1140



7. Name and signature responsible of the packaging:

8. Test conditions: Relative humidity: 50% - Temperature: 20°C - Sliding of the pallet is prevented mechanically.

9. Picture in the BP-direction after the test.

Picture in the LP-direction after the test.



10. Conclusions:

The tested load unit is shape stable in the BP-direction at 0.5g under the specified test conditions.

The tested load unit is shape stable in the LP-direction at 0.5g under the specified test conditions.



11. Name and signature responsible of the test: Ing. J. Dendauw



**TEST REPORT of the
ACCELERATION TEST
based on RD of April
27th 2007,
EN12195:2010,
EUMOS 40509**

Ref. transp. packaging unit: Wienerberger 1140x1140 POT Tile44 660pcs

Ref. measuring report: Wienerberger nv - 20190624001

Specifications of the test

Client

Company: Wienerberger nv
Address: Kapel Ter Bede 121
8500 Kortrijk
België
Contact pers.: Kristof Decroos
Tel. nr.: +32 (0) 56 43 93 29
Fax nr.:
Mob. nr.: +32 (0) 477 75 57 39
E-mail: Kristof.Decroos@wienerberger.com

Test details:

Test facility: ESTL nv, wafelstraat 45, 8540 Deerlijk, België
Test responsible: Ing. Jelle Dendauw
Test equipment: MJ1500 acceleration bench
Test date: 24/06/2019
People attending: Jelle Dendauw (ESTL), Kristof Decroos (Wienerberger)

Temperature [°C]: 20
Rel. humidity [%]: 50
Load conditions: Sliding of the load unit is prevented mechanically.
Attached documents to the report: /

Goal of the acceleration test

According to the Belgian RD* of April 27th 2007, EUMOS 40509 and the EN12195:2010, a load securing layout has to be capable of withstanding certain forces of inertia. These forces amount to 0,8g in forward direction, 0,5g in rearward direction and 0,5g in the sideward directions. The acceleration test allows for an unambiguous assessment of a certain load unit, secured in a specified manner, with the rules and regulations of the Belgian RD.

A load unit is placed on a platform and is secured in the correct orientation and according to a specified securing layout. The platform is then accelerated at 0,8g or 0,5g to imitate the influence of the forces of inertia originating from the forward deceleration as prescribed in abovementioned RD. The stability of the load unit is then assessed. If the load unit is deemed stable, it is rotated 90 degrees, together with the securing layout. Next, the platform is accelerated at 0,5g to imitate the influence of the forces of inertia originating from the sideward acceleration prescribed in abovementioned RD. After this test the stability of the load unit is assessed once again.

Reference 20190624/001
Company: Wienerberger nv


Author Dendauw Jelle
Pallet name: Wienerberger 1140x1140 POT Tile44 660pcs

Contact: Kristof Decroos
Date: 24/06/2019

Conclusions

Acceleration: 0,5 Direction: BP **The pallet is shape stable?**

Before	After	Result
-1,5	-2	0,5



Before	After	Result
1	-0,5	1,5


Before	After	Result
-1,5	-1	0,5

Deformation:

The pallet is behaving shape stable at 0,5g in the BP-direction.
Dynamic deflection: 4,8cm.

Acceleration: 0,5 Direction: LP **The pallet is shape stable?**

Before	After	Result
-3,5	-3,5	0



Before	After	Result
-5,5	-5,8	0,3

Before	After	Result
-6	-6	0

Deformation:

The pallet is behaving shape stable at 0,5g in the LP-direction.
Dynamic deflection: 7,8cm.

Reference 20190624/001
Company: Wienerberger nv

Author Dendauw Jelle

Contact: Kristof Decroos

Date: 24/06/2019

Pallet name: Wienerberger 1140x1140 POT Tile44 660pcs

General remarks and conclusions

Conclusions:

- The pallet is behaving shape stable at 0,5g in both directions.

Hood specifications

Hood reference: Shrink hood Wienerberger

Thickness [µm]: 150

Hood Type: Shrink hood

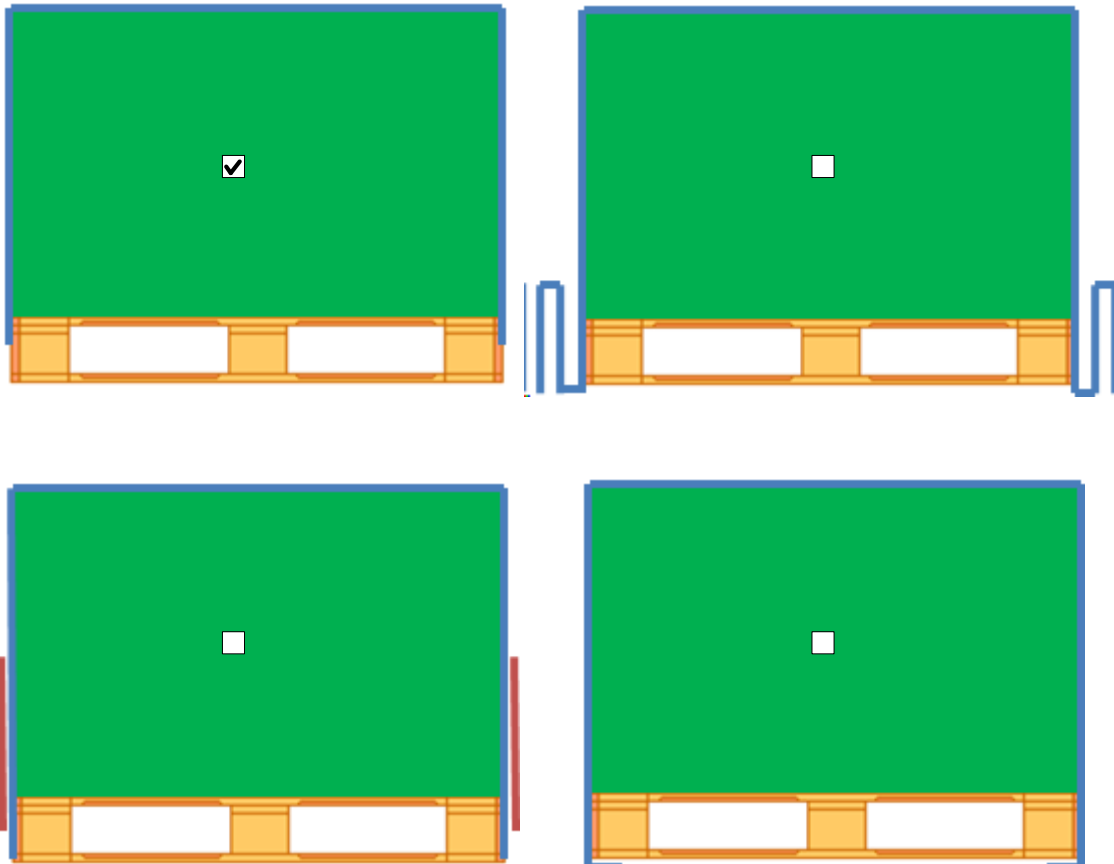
Initial dimensions [mm]x[mm]: 1700x 1700

Vertical stretch [%]:

Hor. stretch long side [%]:

Hor. stretch short side [%]:

Configuration of the hood:




Reference 20190624/001
Company: Wienerberger nv

Author Dendauw Jelle
Pallet name: Wienerberger 1140x1140 POT Tile44 660pcs

Contact: Kristof Decroos
Date: 24/06/2019

Pallet specifications

<u>Name of the pallet:</u> Wienerberger 1140x1140 POT Tile44 660pcs	
A wooden 1140x1140 pallet containing 3 layers of tiles. Every layer contains 5 rows of 44 tiles. There is one horizontal strap per row. In between the layers and rows there is paper.	
<u>Pallet type:</u> 1140x1140 <u>Stacking pattern:</u> Interlocked <u># Layers:</u> 3 <u>Cases per layer:</u> <u>Tie sheet between load and pallet:</u> <input type="checkbox"/> <u>Tie sheet on top of layer(s):</u>	
<u>LP [mm]:</u> 1140 <u>BP[mm]:</u> 1140 <u>Weight [kg]:</u> 1300 <u>Height [mm]:</u> 1065	

Primary packaging

Name.: /

Type:



Secondary packaging

Name: /

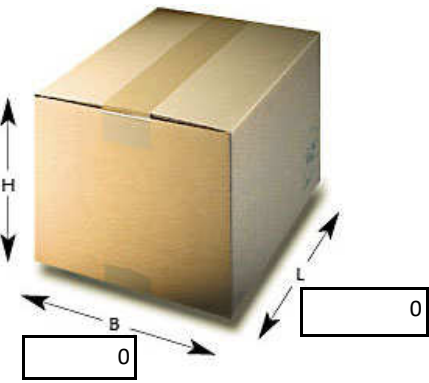
Theor. head space [mm]: 0

Gross weight [kg]: 0

Compression force [N]: 0

Fluting type:

Prim units per sec. unit: 0



Additional packaging

Paper 9mm straps